# micronor sensors

Micronor Sensors, Inc. 2085 Sperry Ave, Suite A-1 Ventura CA 93003, USA +1-805-389-6600 sales@micronor.com

Fiber Optic Sensors
Product QUICK GUIDES

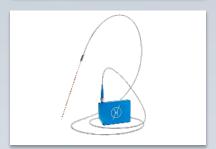
Revision C 7/25/2024

### **Micronor Sensors**

### Fiber Optic and Electromechanical Kinetic Sensors













#### **Fiber Optic**

- ☐ Absolute and Incremental Encoders (Micronor AG)
- ☐ Emergency Stop (Micronor AG)
- ☐ Microswitch/Limit Switch (Micronor AG)
- ☐ Multi-axis Acceleration/Vibration Sensors (Micronor AG)
- ☐ High Precision GaAs Temperature Sensors (COMEM Optocon)
- ☐ Multipoint FBG Temperature and Strain Sensors (FiSens GmbH)
- ☐ Gripper, Grasper and Inline Force Sensors (Lilikoi Innovation)

#### **Electromechanical**

- ☐ Smart Bracket Strain Gauge Force Sensors (Lilikoi Innovation)
- Position Transducers/Feedback Units (Micronor AG)
- ☐ Rotary Limit Switches (Micronor AG)
- Optical/Magnetic Absolute and Incremental Encoders (Micronor AG)
- ☐ Resolvers (Micronor AG)
- Cam Timers/Motorized Potentiometers (Micronor AG)
- ☐ HMI Handheld Pendants and MPGs (Micronor AG)











### Micronor Sensors

We are a world-class supplier of **fiber optic sensors**, and achieve business success through a shared commitment to meet or exceed our customer's expectations through teamwork, continuous improvement, and innovation.

To achieve our mission, it is essential that we focus on quality and pragmatic thinking in everything we do throughout our organization.

Offering both Fiber Optic and Electromechanical Sensor solutions, we want our customers to consider us a one-stop shop for their sensor needs.



## Micronor Technical Achievements

Micronor employees have in depth and proven Fiber Optics Experience. Since the company's founding in 2003, numerous inventions have led to new products. Some technologies are patented.

- World's First Commercial FO Incremental Encoder (MR310)
- US Patent 7,196,320 awarded for FO Incremental Encoder
- World's First Commercial MRI-compatible FO Encoder (MR318)
- World's First 13-bit FO Position Sensor (MR330)
- World's First Commercial MRI Safe FO Position Sensor (MR338)
- US Patent 8,461,514 awarded for FO Absolute Position Sensor
- 2016 World's First Single Mode Fiber Optic E-Stop (MR387)
- World's First Fiber Optic Microswitch (MR386)
- POF Based Fiber Optic Absolute Encoder (MR430)
- 2019 FO Incremental Encoder for ITER (Fusion for Energy) with 62'400 ppr resolution
- 2020 FO Incremental Encoder for ITER (Fusion for Energy) with 157,050 ppr resolution



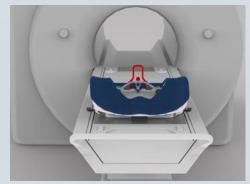
# Micronor Sensors

Our products are used everywhere that you can think of:

- industrial automation and robotic systems
- process automation and control
- medical equipment and MRI imaging
- railway, aerial cable cars and other transportation
- food processing and manufacturing
- petrochemical plants, refineries and oil rigs
- utilities, dams, hydroelectric and nuclear power plants
- advanced research laboratories including CERN, PSI, LLNL
- mines and ore processing
- steel mills and rolling plants
- cranes, hoists and conveyors
- moveable bridges
- military and aerospace

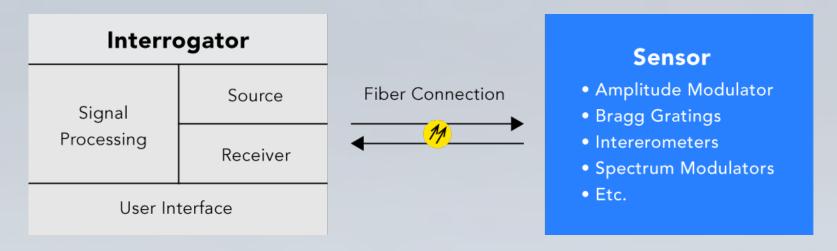








# Principle of Fiber Optic Sensors



- 1. A fiber optic sensor is, by definition, entirely controlled by light and does not include any electrical components whatsoever.
- 2. Typically, a fiber optic sensor is "interrogated" using a quantity of light, and the sensor alters the properties of this light signal in proportion to the physical quantity to be measured.
- 3. The interrogator translates the received optical signals back into electronic quantities in either analog or digital form and serves as the interface to the attached control equipment.



# Why Fiber Optics?



Immune to Electrical and RF Fields



Immune to Lightning and High Voltage



Radiation Resistant



Extremely Small Size



Transparent to Magnetic Fields



Wide Temperature Range

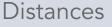


Inherently Safe



Interference-Free

Over Long





#### **FOTEMP® FO TEMPERATURE PROBES**



MODEL	TS2p Smallest	TS3 General Purpose	TS4 Harsh Chemicals	TS5 Medical & SFF	TST Transformers	SmartSpacer® SmartDisc, & Busbar
Key Features	Smallest size, Bare GaAs crystal (300µm x 300µm) for Very Small Surface Areas, Semi devices, and Micro- Vials, Non-Conductive.	Semi Rigid Probe, Immune to EMI/RFI and Microwave Emissions, Non-Conductive.	High Accuracy, Corrosion Resistant, PTFE Coated, Non-Conductive.	Flexible Probe, Small Form Factor, and Compact Size, Non-Conductive.	Specifically Designed for Use in Oil-Filled & Dry Transformers, Non-Conductive	Non-conductive accessories used to embed TST and TS3 probes in transformer, busbar and switchgear.
Applications	General Use: RF, Voltage, Semiconductor Device, and Medical Testing	General Use: Food, Microwave Oven, and RF Environments	Harsh Chemical and Liquid Immersion	Medical Environments, Catheter Instrumentation, Semiconductor, Small FF	Oil-Filled Transformers	General Use: Transformer Windings, Bus Bars, & other Switchgear.
Temperature Range	–200 °C to +300 °C	–200 °C to +300 °C	–200 °C to +300 °C	–200 °C to +300 °C	–40 °C to +200 °C	+180 °C Max
Accuracy	± 0.2 °C	± 0.2 °C	± 0.2 °C	± 0.2 °C	± 0.2 °C	
Thermal Response	20 °C/s	12 °C/s	7 °C/s	19 °C/s	19 °C/s	
Probe Dimensions	D1: 0.25 mm D2: 1.7 mm D3: 1.3 mm	D1: 1.0 mm D2: 1.7 mm D3: 1.3 mm	D1: 1.0 mm D2: 1.7 mm D3: 1.3 mm	D1: 0.6 mm D2: 2.0 mm D3: 1.3 mm	D1: 1.75 mm D2: 1.2 mm D3: 3.1 mm	SmartSpacer & SmartDisc for use with TST probe. SmartBusbar used with TS3 probe.
Dimensions Other lengths on request	L1: 4 mm L2: 10 mm L3: 1 – 20 m	L1: 10 – 130 mm L2: 30 mm L3: 1 – 20 m	L1: 15 - 550 mm L2: 10 mm L3: 1 – 20 m	L1: 10 – 600 mm L2: 15 mm L3: 1 – 20 m	L1: 10 mm L2: 70 mm L3: 1 – 20 m	Consult drawings
Cable Coating	Polyimide / Teflon	Polyimide / Teflon	Polyimide / Teflon	Polyimide / Teflon	Polyimide / Teflon	PEEK or NOMEX
Connector Type	ST	ST	ST	ST	ST	
STOCK PRODUCTS (L1 and L3 Lengths)	TS2p-02	TS3-15MM-02 TS3-15MM-06	TS4-15MM-02	TS5-20MM-02, -06 TS5-50MM-02, -06	Special Order based on required lengths	EOF0200 SmartSpacer EOF0203 SmartDisc ZM0060 SmartBusbar

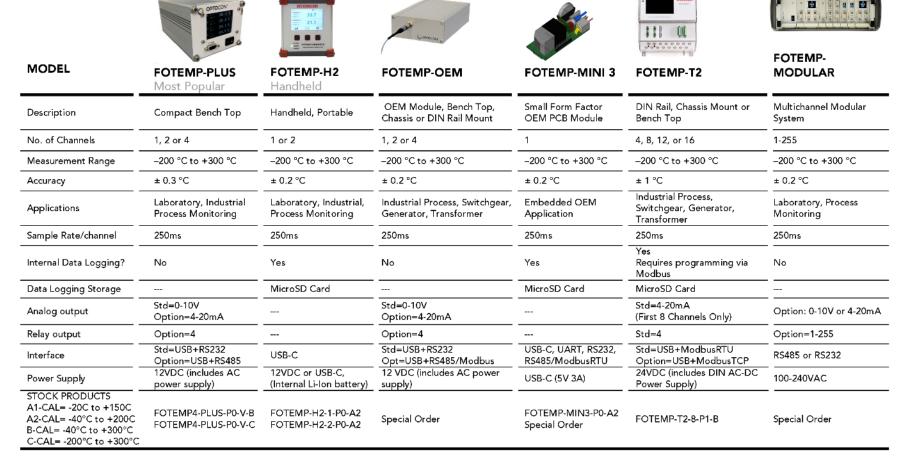
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98-OPTC-27-D1 QR Code to TS sensors





#### FOTEMP® FIBER OPTIC SIGNAL CONDITIONERS

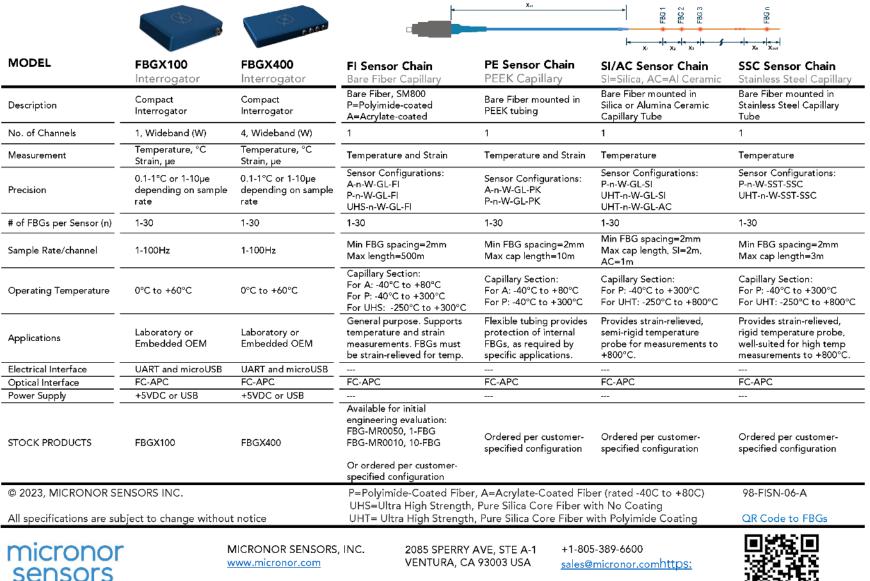


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#### FISENS® FBG INTERROGATOR & SENSOR CHAIN QUICK GUIDE





#### LILIKOI® FEMTO OPTICAL AND SMART BRACKET FORCE SENSORS QUICK GUIDE

	FBGX100 Interrogator	FBGX400 Interrogator	<b>FG25 Inline</b> Optical Force Sensor	<b>GR25 Gripper</b> Optical Force Sensor	<b>GS05 Grasper</b> Optical Force Sensor	<b>SB20, SB30</b> Smart Bracket Load Cell	
Description	Wideband (W) Interrogator	Wideband (W) Interrogator	Inline Force Sensor, Capacity=25lb (11.3kg)	Gripper Force Sensor. Optional dual Gripper assembly with parallel actuator.	Grasping Finger Sensor. Optional grasper assembly with push rod actuation.	Mounts directly into standard Aluminum T-Slot Extrusions using standard T-Nuts	
No. of Channels	1, up to 30 FBGs	4, up to 120 FBGs	Sensor requires 1 channel,	Dual Gripper Sensor requires 2 channels	Dual Grasper Sensor requires 2 channels	Requires Strain Gauge amplifier, not optical	
Measurement (or Force Capacity)	Temperature, °C Strain, µe	Temperature, °C Strain, µe	Force Capacity= 25lb (11.3kg)	Force Capacity= 25lb (11.3kg)	Force Capacity= 5 lb (2.2kg)	SB20 = 25 lbs SB30-1 = 25 lbs SB30-2 = 50 lbs, 2.5mV/V	
Precision (Interrogator Output)	0.1-1°C or 1-10µe depending on sample rate	0.1-1°C or 1-10µe depending on sample rate	Interrogator Output= 3500µe at F.S nom	Interrogator Output= 3500µe at F.S nom	Interrogator Output= 3500µe at F.S nom	SB20 = 2mV/V SB30-1 = 1.25mV/V SB30-2 = 2.5mV/V	
Total # of FBGs	1-30	1-120	Internal FBGs=3 Tension, Compression & Temperature	Internal FBGs=3 Tension, Compression & Temperature	Internal FBGs=3 Tension, Compression & Temperature	-	
Sample Rate/channel	1-200Hz	1-200Hz	De	Determined by FBG Interrogator used			
Operating Temperature	0°C to +60°C	0°C to +60°C	-55°C to +200°C (-67°F to +392°F)	-55°C to +200°C (-67°F to +392°F)	-55°C to +200°C (-67°F to +392°F)	-51°C to +71°C (-60°F to +150°F)	
Applications	Laboratory or Embedded OEM	Laboratory or Embedded OEM	Applied force	Gripping force per finger	Grasping force per finger	Two SBs mounted on opposite corners can monitor load balance on T- Frame	
Electrical Interface	UART, microUSB	UART, microUSB					
Optical Interface	FC-APC	FC-APC	FC-APC	FC-APC	FC-APC	4-Wire	
Power Supply	+5VDC or USB	+5VDC or USB				-	
STOCK PRODUCTS	FBGX100	FBGX400	FG25	GR25	GS05	SB20 SB30-1, SB30-2	
© 2024, MICRONOR SE All specifications are su			Contact Micronor Sensors	sales for special configurati	ons.	98-LLKI-01-A QR Code to Femto	



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#### Multi-Axis FO Acceleration/Vibration Sensors









#### MODEL

	MR661 1-Axis, Round	<b>MR662</b> 1-Axis, Rectangular	MR663 2-Axis	MR664 3-Axis	MR660 Signal Conditioners	ISOLATOR For >5kV
Key Features	1009	General F 6 passive design, immune t	AC output per axis	High isolation for HV Rail Systems		
Applications	E <b>l</b> ectric Tr	ain Pantograph, Transforme Medical, MRI (in c	Vibration Analysis	For pantograph applications where addition cabin/pantograph isolation is required		
Measurement Range	0-50 g, Mir	imum Frequency= 0.5 Hz, i Linearity= 3% max, l	Output= 100mv/g pk-pk Non-Linearity= 5% max	+180 °C Max		
Operating Temperature	Ор	erating= -40 °C to +85 °C,	-40 °C to +85 °C			
Housing	Aluminum	Stand	Aluminum			
Length	6m	6m	6m	6m		
Cable Jacket	Polyimide / Teflon	Polyimide / Teflon	Polyimide / Teflon	Polyimide / Teflon		
Connector Type	FO4	FO4	FO4	3x Duplex-E2000	BNC Output(s)	Dual FO4, supports two 1-axis or 2-axis sensors only
STANDARD PRODUCTS	MR661 6099.26.180 (Mtg Adapter)	MR662	MR663	MR664	MR660-1 (for MR661/MR662) MR660-2 (for MR663) MR660-3 (for MR664)	9800.03.007 (25kV) 9800.03.002 (50kV)

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#### FIBER OPTIC ABSOLUTE ENCODER & FO EXTENDER QUICK GUIDE

**PRODUCT** MODEL

Description

RECOMMENDED

**PRODUCTS** 







MRI Safe

Size 58mm

MR338-N10C05

MR338-N10C10









MR330-1	
DIN	
Controller	

Controller

MR330-1

MR332 Industrial Grade Position Sensor

Industrial Grade

MR332-Y06D00

MR332-Y10D00

Size 58mm

**MR338** MRI Safe Position Sensor MR430-1 DIN POF Controller

Size 100mm, Ø38mm Bore C Thru Bore: IP54 PC Pocket Hole: IP66

MR431-A06 MRI Safe POF Position Sensor

MRI Safe, Non-Metallic, Size 11 Synchro or Flange Mount non-FO SSI Encoders FO Transmitter/Receiver,

FO Extender for

provides interference-free extension of non-FO incremental encoders

A/B/Z encoder interfaces

SSI Clock+Data (RS422)

OM1/OM2/OM3

6dB

4-Channels, typically for A/B or

Multiturn 12-bit + Single Turn 13-bit or 14-bit (13,950) Resolution Compatible Fiber OM1 (62.5/125) multimode fiber interface only 12dB Optical System Margin Maximum Distance Up to 200m Up to 200m Encoder Interface Analog Output, SSI, Communications Interfaces USB, ModbusRTU Duplex LC pigtail Duplex LC Optical Interface or iP-LC Power Supply 24 VDC FO Cabling Accessories Junction Boxes

23dB MPOF Duplex LC pigtail 24VDC

1mm POF + 1mm POIF Pigtail Lengths: 3/5/10/15/20m

Multiturn 12-bit + Single Turn 13-bit

Analog Output, SSI, USB, ModbusRTU

**MPOF** 

---Non-metallic synchro clamps MR431-A06 sensor MR430-1

Input Error Status (Logic)

Simplex ST 5V or 10-30VDC

Up to 2000m

FO Cabling Junction Boxes For use with 10-30V Encoders: MR361-2-0-1-0 (XMTR)

MR361-2-1-1-0 (RCVR)

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98-0330-23-A QR Code to Encoders



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MR439-Pxx pigtails



#### FIBER OPTIC INCREMENTAL ENCODER & FO EXTENDER QUICK GUIDE

#### **PRODUCT** MODEL



MR340-1

Controller



Controller in

IP Housing



Shaft

Encoder







MR344	MR348	MR361-1
Hollow Shaft	MRI Safe	FO Extender fo
Encoder	Shaft Encoder	non-FO Encode

for lers

					OTTOTIC ETTOCOTOT	116
Description Controller Housing, w 30C wiring		MR340-1 Controller in IP Housing, with extended 30C wiring block for additional signal routing	Synchro or Flange Mount MR342: Size Ø58mm, IP64 MR346: Size Ø90mm, IP66	Size 100mm, Ø38mm Bore C Thru Bore: IP54 PC Pocket Hole: IP66	MRI Safe, Non-Metallic, Size Ø58mm, Synchro or Flange Mount	FC pre ext inc
No. of Channels or Resolution		Controller interfaces to one s FO Incremental Encoder	256 or 360ppr	1024ppr	360ppr	4-( or
Compatible Fiber			Fiber Used OM1(62.5/125	), Compatible with OM2/0	DM3 (50/125)	
Optical System Margin	12dB	11dB	One MR340-1 Controlle	r controls one MR34X seri	es FO Incremental Encoder	6d
Maximum Distance			Up to 2000m	Up to 2000m	Up to 2000m	Up
Encoder Output	Programm	able 5V/12V/24V Level				RS
Communications Interfaces	Analog Output, SSI, USB, ModbusRTU					Un tra ind
Optical Interface	Duplex LC	IP-LC	Duplex LC pigtail or IP-LC	Duplex LC pigtail	Duplex LC pigtail	Sin
Power Supply	24 VDC	24 VDC				5V
Accessories	FO Cabling FO Cabling Junction Boxes Junction Boxes			MR344-99-XX Shaft Adapters: 8-32mm, ½" to 1¼"	•••	FC Jur
RECOMMENDED	MP340-1	TD5//82	MR342-D06D00	MR344-F38C1R5	MR348-D06C05	For

MR346-D12D00

O Transmitter/Receiver, rovides interference-free xtension of non-FO ncremental encoders

> I-Channels, typically for A/B r A/B/Z encoder interfaces

dB Jp to 2000m RS422 or HTL option Inused channel(s) can ransmit other signals – ncluding overspeed limit, emergency stop, etc. implex ST

V or 10-30VDC

O Cabling unction Boxes

or use with HTL Encoders: MR361-1-0-3-0 (XMTR) MR361-1-1-3-0 (RCVR)

98-0340-17-A **QR** Code to Encoders

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**PRODUCTS** 

MR340-1

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TD5482



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MR344-F38C1R5E

MR344-F38PC1R5

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MR348-D06C10



#### FIBER OPTIC SIGNALING SENSORS – EMERGENCY STOP & MICROSWITCH

#### PRODUCT MODEL









MR387-3S-1R5 (SM)

MR387-3S-D00 (SM)





	MR380-0-UNI OEM Controller	MR380-1-3 DIN Controller	MR386 FO Microswitch	MR387 MM/SM FO E-Stop	MR388 Outdoor FO E-Stop	<b>TD5412</b> POF E-Stop
Description	Universal SM/MM OEM Controller (PCB)	Universal SM/MM DIN Rail Controller	V-series compatible Microswitch	Emergency Stop, Pigtail or IP66 housing	MR387 E-Stop in IP67 Weatherproof Enclosure	POF E-Stop
No. of Channels	1 (Duplex)	1 (Duplex)		wired in series up to the limits of plication note AN118 for link exa		1 (Duplex)
Compatible Fiber	OM1 (MM 62.5/125) OM2/OM3 (MM 50/125) OS1 (SM 9/125)		Available with OM1 pigtail only. Compatible with OM2/OM3 fiber links.	Available with OM1 or OS1 fiber interfaces only. OM1 interfaces compatible with OM2/OM3 fiber links.	Available with OM1 or OS1 fiber interfaces only. OM1 interfaces compatible with OM2/OM3 fiber links.	1mm POF
Optical System Margin	OM1=21dB, OS1=18dB	23dB	Use with MR380	Use with MR380	Use with MR380	User provides 650nm (red) optical interface
Maximum Distance	Depends on # of sensors wired in series, # of interconnections, and cable segment lengths		Up to 12km	MM, up to 13km SM, up to 18km	MM, up to 13km SM, up to 18km	Up to 20m
Function Safety Rating	Not rated	SIL=1, PL=c	Not rated	SIL1/PLc when used with MR380-1-3 Controller	SIL1/PLc when used with MR380-1-3 Controller	Not rated
Digital Status Outputs	5V Logic, OC	5V & 24V Logic				
Internal Relay		DPDT contacts				
Optical Interface	Duplex LC	Duplex LC	Duplex LC pigtail	Duplex LC pigtail, or IP-LC receptacle	Internal: Duplex LC External: IP-LC receptacle	Duplex 1mm POF
Power Supply	5-24 VDC	24 VDC				
Accessories			Compatible with Omron and Honeywell V-series lever arm accessories			
RECOMMENDED	MP380-0-LINI	MP380-1-3	MR386-21-1R5 (NO)	MR387-2S-1R5 (MM) MR387-2S-D00 (MM)	Special Order	TD5412

MR386-25-1R5 (NC)

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MR380-0-UNI

98-0380-22-A QR Code to MR387

TD5412



PRODUCTS

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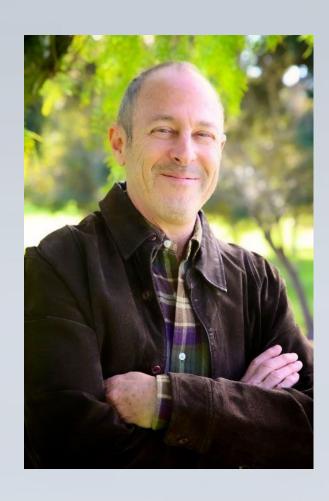
MR380-1-3

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Special Order



# Any Questions?



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